

KAYMA DONATISI İÇİN PİLYE FS $\sqrt{2}$ X Fe DEĞERLERİ

| ÇAP mm | PİLYE SAYISI (kesmeye karşı 45 Derece eğik çubuk adedi) | | | | | | | | | | | | | |
|-----------|---|------|------|------|------|------|------|------|------|------|------|------|------|------|
| | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 | 10 | 11 | 12 | 13 | 14 |
| 8 | 0.71 | 1.42 | 2.13 | 2.84 | 3.55 | 4.27 | 4.98 | 5.69 | 6.4 | 7.11 | 7.82 | 8.53 | 9.24 | 9.95 |
| 10 | 1.11 | 2.22 | 3.33 | 4.44 | 5.55 | 6.66 | 7.77 | 8.89 | 10.0 | 11.1 | 12.2 | 13.3 | 14.4 | 15.5 |
| 12 | 1.60 | 3.20 | 4.80 | 6.40 | 8.00 | 9.60 | 11.2 | 12.8 | 14.4 | 16.0 | 17.6 | 19.2 | 20.8 | 22.4 |
| 14 | 2.18 | 4.35 | 6.53 | 8.71 | 10.9 | 13.1 | 15.2 | 17.4 | 19.6 | 21.8 | 23.9 | 26.1 | 28.3 | 30.5 |
| 16 | 2.84 | 5.69 | 8.53 | 11.4 | 14.2 | 17.1 | 19.9 | 22.7 | 25.6 | 28.4 | 31.3 | 34.1 | 37.0 | 39.8 |
| 18 | 3.60 | 7.20 | 10.8 | 14.4 | 18.0 | 21.6 | 25.2 | 28.8 | 32.4 | 36.0 | 39.6 | 43.2 | 46.8 | 50.4 |
| 20 | 4.44 | 8.89 | 13.3 | 17.8 | 22.2 | 26.7 | 31.1 | 35.5 | 40.0 | 44.4 | 48.9 | 53.3 | 57.8 | 62.2 |
| 22 | 5.38 | 10.8 | 16.1 | 21.5 | 26.9 | 32.2 | 37.6 | 43.0 | 48.4 | 53.8 | 59.1 | 64.5 | 69.9 | 75.3 |
| 24 | 6.40 | 12.8 | 19.2 | 25.6 | 32.0 | 38.4 | 44.8 | 51.2 | 57.6 | 64.0 | 70.4 | 76.8 | 83.2 | 89.6 |
| 26 | 7.51 | 15.0 | 22.5 | 30.0 | 37.5 | 45.0 | 52.6 | 60.1 | 67.6 | 75.1 | 82.6 | 90.1 | 97.6 | 105 |
| 28 | 8.71 | 17.4 | 26.1 | 34.8 | 43.5 | 52.2 | 61.0 | 69.7 | 78.4 | 87.1 | 95.8 | 104 | 113 | 122 |
| 30 | 10.0 | 20.0 | 30.0 | 40.0 | 50.0 | 60.0 | 70.0 | 80.0 | 90.0 | 100 | 110 | 120 | 130 | 140 |
| 32 | 11.4 | 22.7 | 34.1 | 45.5 | 56.9 | 68.2 | 79.6 | 91.0 | 102 | 114 | 125 | 136 | 148 | 159 |
| 34 | 12.8 | 25.7 | 38.5 | 51.4 | 64.2 | 77.0 | 89.9 | 103 | 116 | 128 | 141 | 154 | 167 | 180 |
| 36 | 14.4 | 28.8 | 43.2 | 57.6 | 72.0 | 86.4 | 101 | 115 | 130 | 144 | 158 | 173 | 187 | 201 |
| 38 | 16.0 | 32.1 | 48.1 | 64.1 | 80.2 | 96.2 | 112 | 128 | 142 | 160 | 176 | 192 | 208 | 224 |
| 40 | 17.8 | 35.5 | 53.3 | 71.1 | 88.9 | 107 | 124 | 142 | 160 | 178 | 195 | 213 | 231 | 249 |
| 42 | 19.6 | 39.2 | 58.8 | 78.4 | 98.0 | 118 | 137 | 157 | 176 | 196 | 215 | 235 | 255 | 274 |
| 44 | 21.5 | 43.0 | 64.5 | 86.0 | 107 | 129 | 150 | 172 | 193 | 215 | 236 | 258 | 279 | 301 |
| 46 | 23.5 | 47.0 | 70.5 | 94.0 | 117 | 141 | 164 | 188 | 211 | 235 | 258 | 282 | 305 | 329 |
| 48 | 25.6 | 51.2 | 76.8 | 102 | 128 | 153 | 179 | 204 | 230 | 256 | 281 | 307 | 333 | 358 |
| 50 | 27.8 | 55.5 | 83.3 | 111 | 139 | 167 | 194 | 222 | 250 | 278 | 305 | 333 | 361 | 389 |

Not: 60 Derece eğik çubuklar için yukarıdaki miktarlar 0.966 ile çarpılacaktır. (DIN 1045)